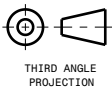


DRG.NO				▽ 8-25		▽▽ 1.6-8		▽▽▽ 0.025-1.6		▽▽▽▽ < 0.025		REVISION COLUMN						ASS'Y GROUP:		SIZE A3	INSTITUTE FOR PLASMA RESEARCH							
CO-ORDINATED BY													REV	ZONE	DESCRIPTION		DATE	REMARKS	APPROVED BY		ALL DIMENSIONS ARE IN `mm` UNLESS OTHERWISE STATED		BHAT, GANDHINAGAR-382 428.					
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS																				SCALE		-	DATE			TITLE  OUTLET OF SUBSYSTEM		
LENGTH IN mm OF SHORTER SIDE OF ANGLES					LENGTH OR DIA	UPTO 6	6-30	30-120		120-315									DRAWN		SACHIN							
UPTO 10	10-50	50-120	OVER 120-400			+0.1	+0.2	+0.3		+0.5									CHECKED		M.R.JANA		REF DRG NO: SST-1/NBI/WCS/3D MODEL			REV 00		
+1°	+0°-30'	+0°-20'	+0°-10'																APPROVED				DRG. NO			SST-1/NBI/WCS/SUBSYSTEM/OUTLET		SHEET 1 OF 1